Design
Manufacture
Recycle

with **Intent.**

D6 Overview

Fastest design-to-market plastic manufacturer in the industry

Vertically integrated with transparent closed-loop ownership

Innovative think tank for sustainable plastic and aluminum solutions

Working towards being carbon-negative by 2035+

Circular Action Alliance™ | APR® | U.S. PLASTICS PACT™ | NAPCOR National Association for PET Container Resources | STAR State of Texas Alliance for Recycling | A SUSTAINABLE SOLUTION GreenCircle CERTIFIED®

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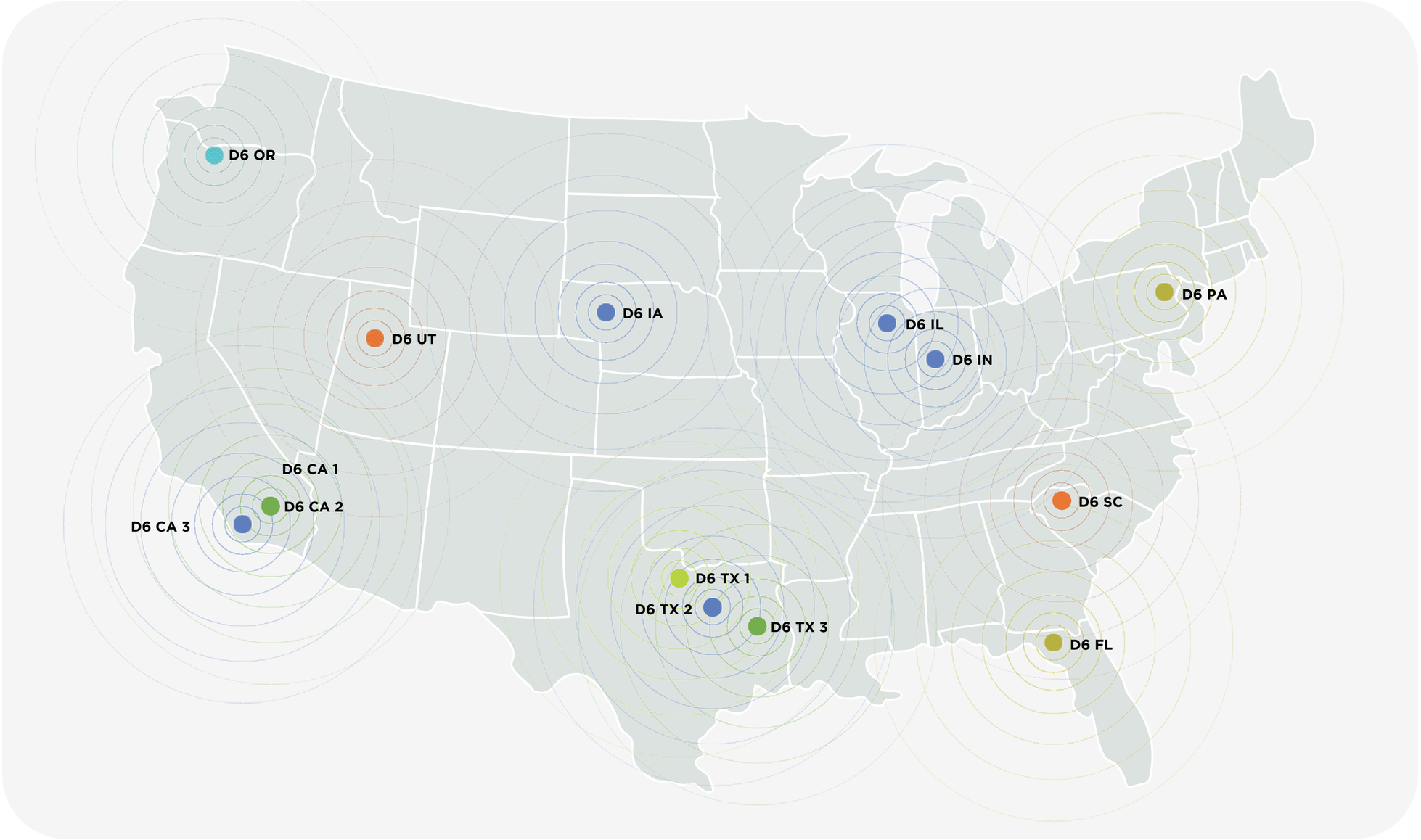
D6 Current US Network



Recycling
D6 TX 3
D6 CA 2

Recycling + Manufacturing
D6 TX 1

Recycling + Manufacturing + Distribution
D6 OR

Manufacturing + Distribution
D6 CA 3
D6 TX 2
D6 IL
D6 IA
D6 IN

Distribution
D6 UT
D6 SC

Pending
D6 PA
D6 FL

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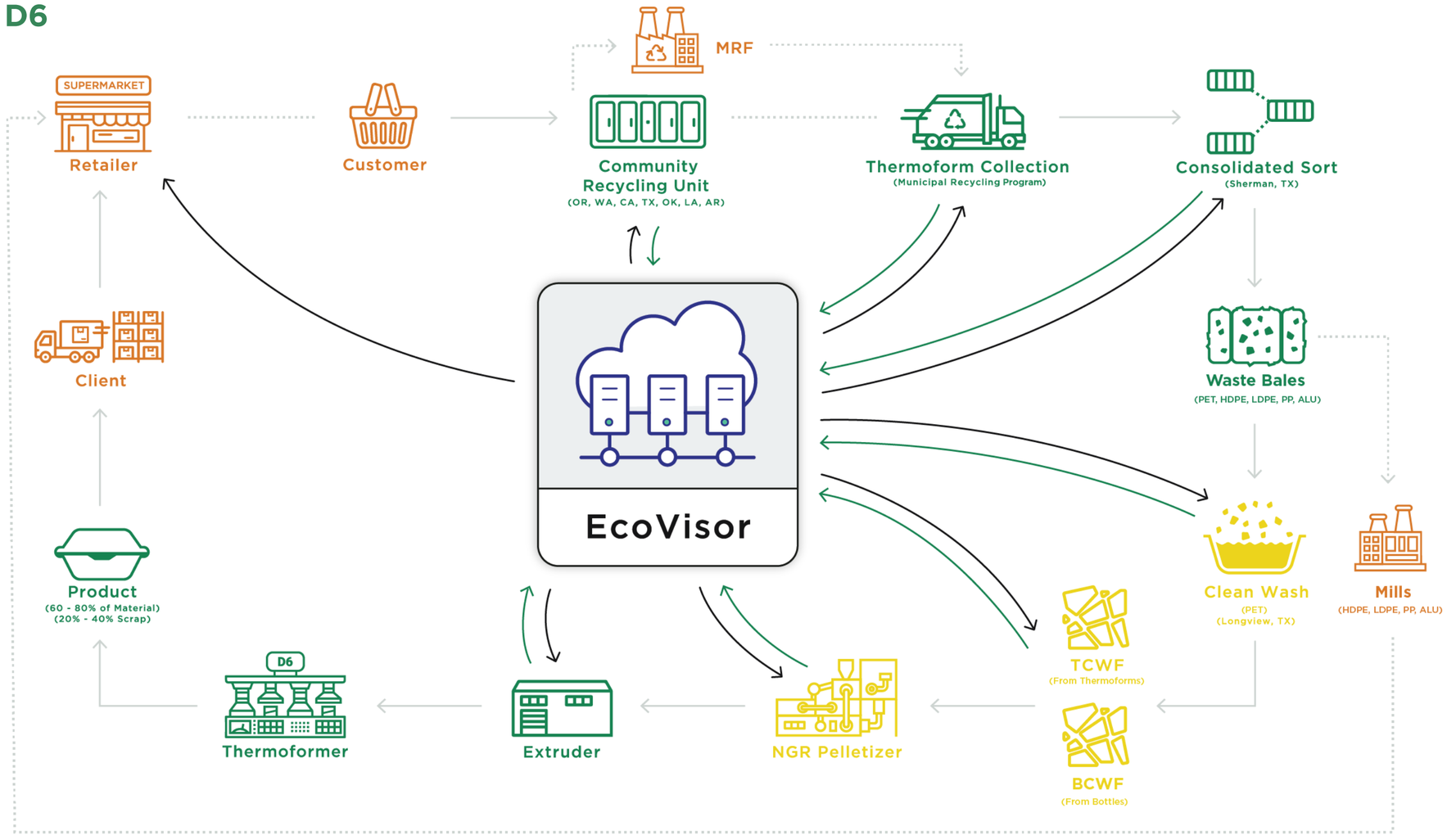
TCWF / RPET

D6 vs Industry

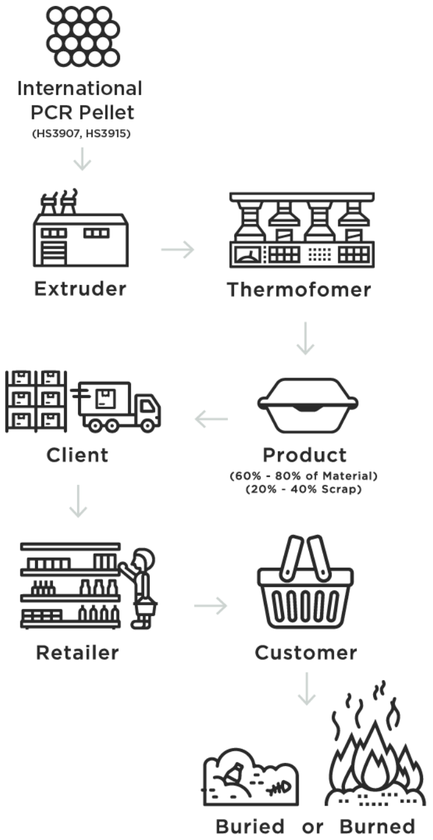
Competitors

D6
- Wash Line process
- Controlled and Vertically Integrated

D6



Competitors



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Pending State & Federal Legislation

Legend:

CAA States (Passed EPR Legislation)

Pending (Introduced EPR Legislation)

Federal Pending Legislation

January 2025
New York
Packaging Reduction and Recycling Infrastructure Act and the Bigger Better Bottle Bill reintroduced to Senate

February 2025
EPA
STEWARD Act of 2025 approved

Pending
Tennessee
Waste to Jobs Act; Waste Reduction and Recycling Act

March 31, 2025
Oregon
Producers start reporting

PET Thermoforms $0.55 -.74/lb

Pending
Washington
HB 1150 (EPR); HB 1071 (recycling needs assessment)

June 2025
SEC

July 1, 2025
Oregon
EPR program begins, Producers are assessed fees

Jan 1, 2026
Colorado
Producers begin paying fees

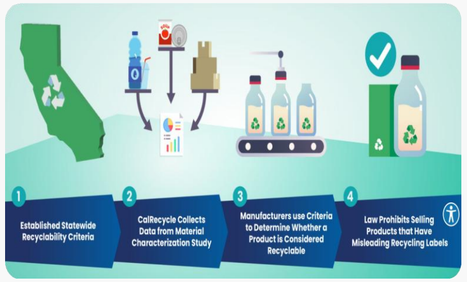
Mid 2026
Maine
First producer payments 180 days after Stewardship Org is selected

Jan 1, 2027
California
EPR program begins

SB 54

Cut By	Recycle	Ensure
25%	65%	100%
Single-use plastic Packaging	**Single-use plastic** Packaging	**Recyclable or Compostable**
Foodware	Foodware	Plastic Foodware

SB 343
Truth in Recycling and Labeling Law



Jan 1, 2029
Minnesota
EPR program begins

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** https://www.plasticsnews.com/news/us-shifts-plastics-treaty-position-back-production-limits

**https://dart.deloitte.com/USDART/home/publications/deloitte/heads-up/2024/sec-climate-disclosure-requirements-ghg-emissions-executive-summary

** https://static1.squarespace.com/static/64260ed078c36925b1cf3385/t/675367976db4842d3ae3ce43/1733519262653/Final_OR_PP3.pdf

EPR Fees on Packaging

Empty Package Weight (WT.)

Material

Draft Low/High Fees based upon material & package weight

See reference link below

Oregon Plan

Gary Cohen
Volunteer Outreach Director
Reimagine Packaging Tennessee

Pkg WT. 4.4 oz.
Paper – Paperboard

★★★★☆ (295)

$5.99 $.01
SNAP EBT
General Mills Fruity Cheerios Large Size Cereal
14.2 oz

Pkg WT. 4.8 oz.
PET – #1 Clear

★★★★½ (17607)

$5.99 $.05 to $.07
SNAP EBT
Coca-Cola Classic Soda Bottles
6-pack / 16.9 oz

Pkg WT. 4.4 oz.
HDPE – #2 Colored

★★★☆☆ (41)

$3.29 $.06 to $.07
SNAP EBT
Kroger Vitamin D Whole Milk Gallon

Pkg WT. 15.4 oz.
HDPE – #2 Colored

★★★★☆ (295)

$19.99 $.18 to $.24
SNAP EBT
Tide Original Scent Laundry Detergent
132 fl oz

Pkg WT. 1.5 oz.
PP – #5 Containers

★★★★½ (17607)

$4.99 $.03 to $.04
SNAP EBT
Simple Truth Organic Plain Nonfat Greek Yogurt Tub
32 oz

Pkg WT. 4 oz.
Paper / Fibre Gable Top

★★★☆☆ (41)

$3.99 $.07 to $.10
SNAP EBT
Simple Truth Organic 2% Reduced Fat Milk Half Gallon
½ gal

Oregon RMA Fees

Pkg WT. 10 oz.
Plastic- Rigid PP

$3.00 $.01 to $.05
SNAP EBT
Fresh Cut Mixed Melon

Pkg WT. 9.8 oz.
Plastic – Rigid PET

★★☆☆☆ 3.3 (46)

$6.99 $.04 to $.08
SNAP EBT
Private Selection Fresh Colossal Blueberries

Aluminum Containers
$0.04-0.05/lb
(Plus Container deposit $0.10/can)

Glass
$0.02-0.06/lb

Paper/ Fiber Packaging
$0.07-0.77/lb

Plastic – Rigid PET
$0.15-0.35/lb

Steel Containers
$0.05-.006/lb

** https://www.oregon.gov/deq/recycling/pages/local-government-needs.aspx ;https://www.oregon.gov/deq/recycling/Documents/rmaLocalGovtPres0324.pdf

https://static1.squarespace.com/static/64260ed078c36925b1cf3385/t/67ab6ee9a36d3b7c23fb3196/1739288301805/CAA+CO+Program+Plan+_Final_SUBMITTED.pdf

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REM Qualifications for CAA

REM Requirements

Compliant

(labor, health, and safety requirements)

All necessary permits for REM status are underway for the new Omni Recycling Center, our wash facility in Longview

Transparent

(auditable, chain of custody tracking from intake to output)

We are already doing this with EcoVisor: track material from pickup to production; also allowing customers to use this tech to enhance tray-to-tray recycling

Environmentally-sound

(auditable, safe, water treatment)

Not only are we diverting tons of waste from landfills with our CRU program, our Omni Recycling Center has a self-contained water treatment system: no water gets pulled from municipal systems and runoff is not put back into local systems

Achieves Adequate Yields

(at least 60%, D6 is at 90%)

The baseline 60% recyclability is being blown away by our rates that are consistently above 90%; our most recent CRU collection showed an average 95% yield

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Portland Area Grocer

New Seasons Recapturing Program

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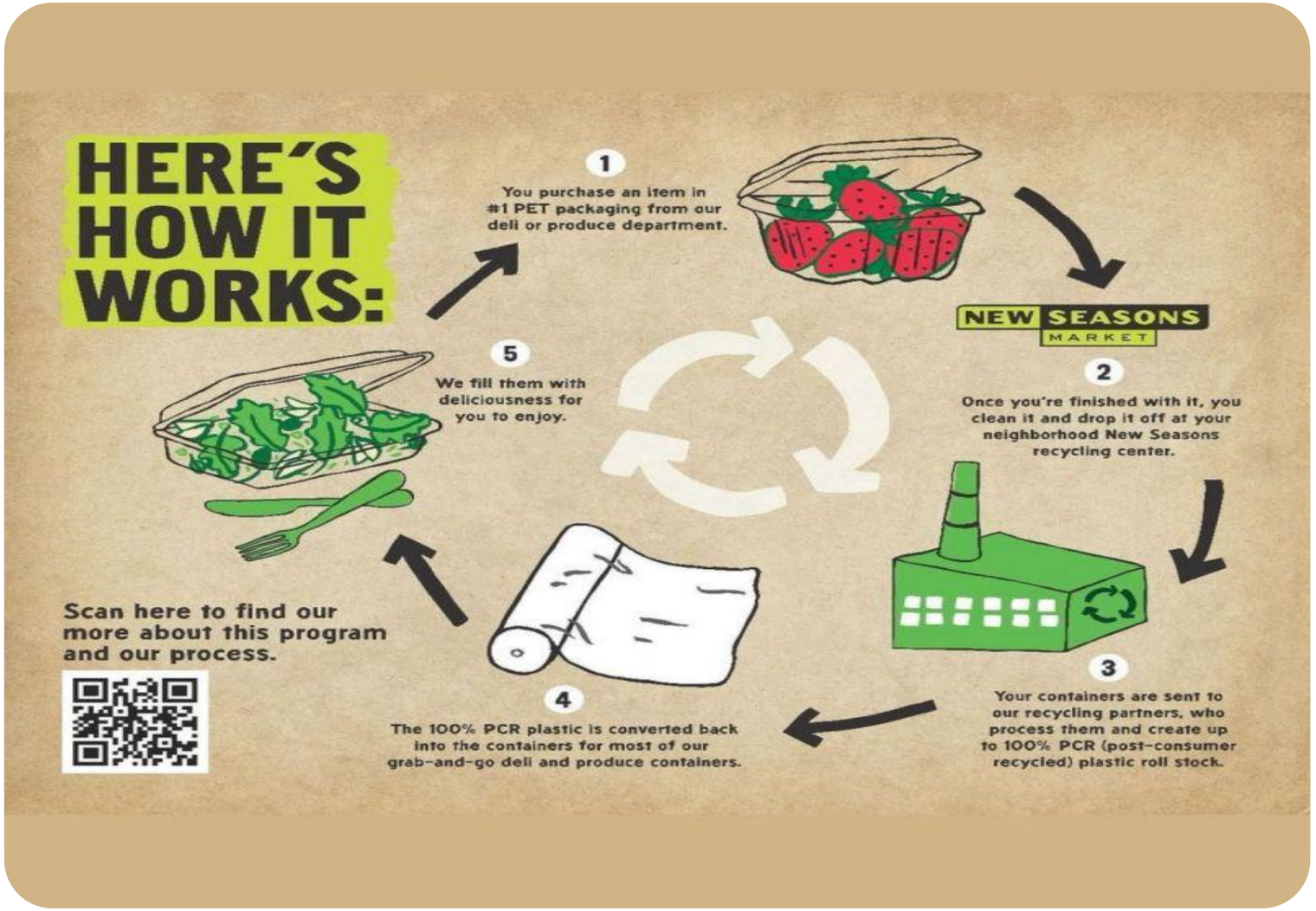
New Seasons In-House Thermoform Recycling Program



500,000+ lbs/
240+ tons recycled
since 2022

173,500+ lbs/
90+ tons
PCR containers
manufactured
(**100% PCR in 2024**)

2024:
36.1 mt CO2 offset

https://walmartsustainabilityhub.emissionscalculators.walmart.com/main/home/GSF/eng/energy

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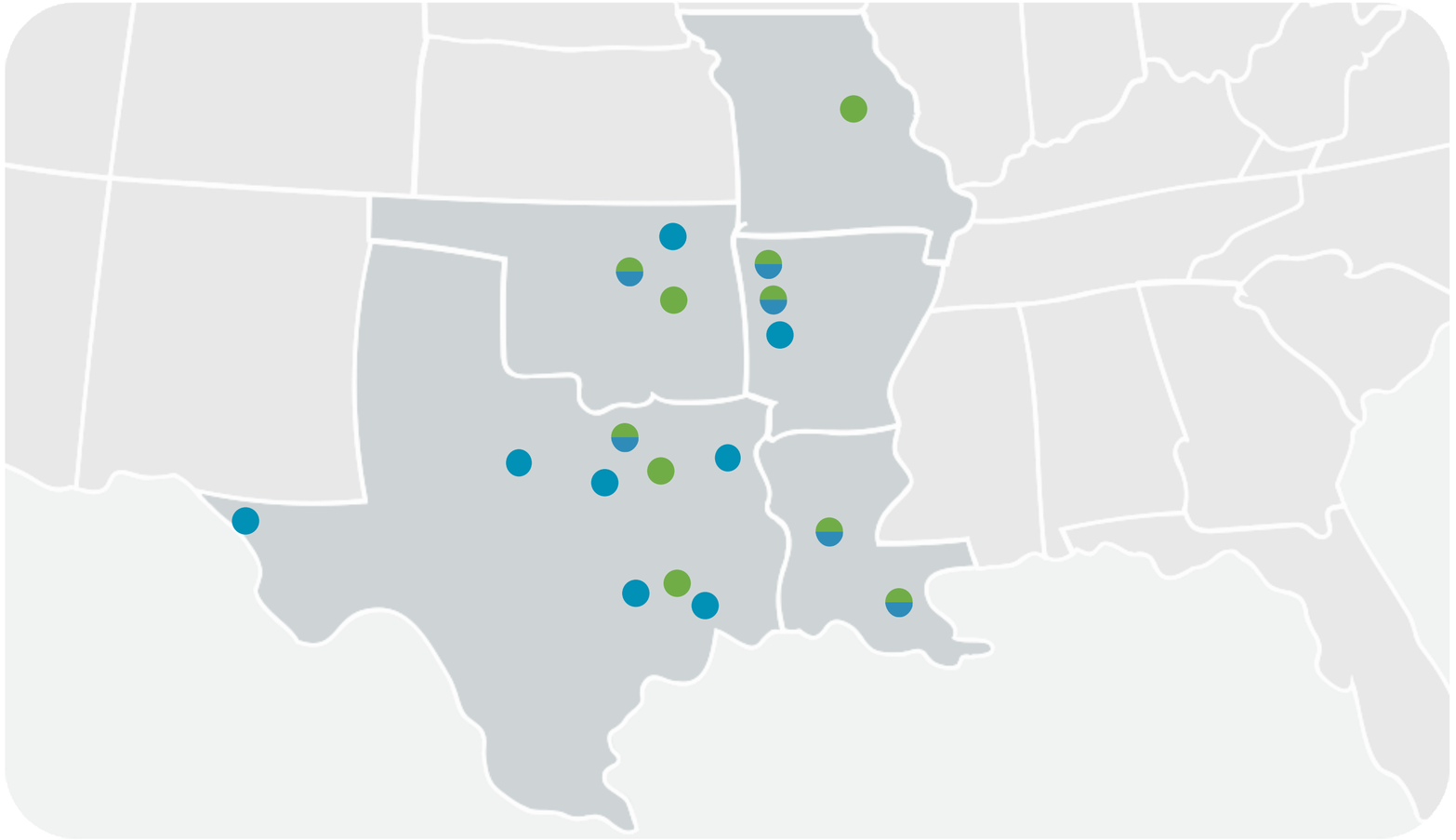
CRU Recapturing System

Partner 1 | Partner 1 & 2 | Partner 2



Locations	Partner 1	Partner 2	Total
Texas	9	14	23
Arkansas	3	4	7
Oklahoma	7	7	14
Louisiana	7	5	12
Missouri	2	0	2
Puerto Rico	3	0	3
Total	**31**	**30**	**61**

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Medium (20 ft. container)

Community Recycling Unit (CRU)

Sponsorships to offset costs | Highlight community and local businesses | Customization available

8 Doors, 6 Material Streams

1 PET **Plastic Bottles**	1 PET **Clear Plastic Containers**	2 HDPE **Home Cleaning & Beauty Bottles**
4 LDPE **Plastic Bags & Films**	5 PP **Rigid Food Packaging**	ALU **Aluminum**

20′ X 8.5′ X 8’ (4 Parking Spaces)

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Community Recycling Program

Cost Comparison

Community Recycling Unit

- Accessible to entire City
- Lowest cost option: $0.19/resident (16,969** residents in HC)
- Potentially zero cost to taxpayers
- First Rural Market Recycling Program in Texas

Cost Comparison

based on population and household data for municipal recycling services

- Dallas : $16/resident/mo
- Little Rock : $12/resident/mo
- Oklahoma City: $11/resident/mo
- New Orleans: $10/resident/mo
- Albuquerque: $8/resident/mo

Additional Benefits

- Paid advertisement for businesses to participate
- Access for all community types (rural, suburban, urban areas)
- Community-driven
- Auditable data reporting (EcoVisor)
- CRU costs per consumer: $2.28 vs. $219.96 annually in TX
- 98.9% cheaper to operate CRU vs. curbside recycling program
- Collected, Recycled, and Remanufactured in Texas
- Extends life of landfills

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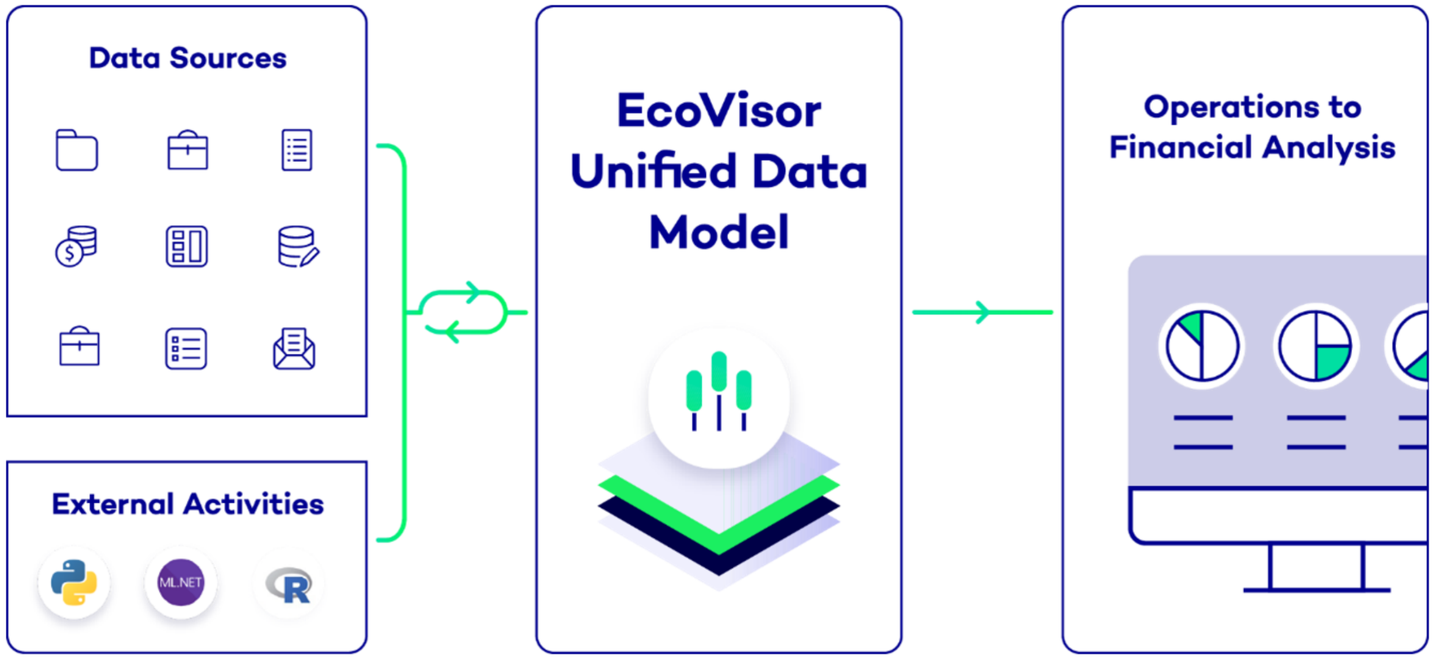
EcoVisor is a software-as-a-service (SaaS) platform which amplifies and automates the flow of data and analytics across multiple applications and data sources utilizing a unified data model.

- Unified & open architecture (UDM)
- Enhances data utilization / cleansing
- Collaborates with external ecosystem
- Delivers analytics expertise
- Commercially deployable, ready to use
- Microsoft Azure-based
- Bi-directional API



Strategic Benefits of EcoVisor Platform

All of your data in one place. Create a universal view for your entire organization.

Unify Your Data

Easily unify disparate data sources into one all-encompassing workspace.

Analyze For Insight

Refine and analyze your data as a team to enable better, faster decision-making.

Visualize For Understanding

Apply business logic and outcomes defined by your organization to create powerful visualizations.

Optimize For Action

Contextualize your data to deliver insight for action.

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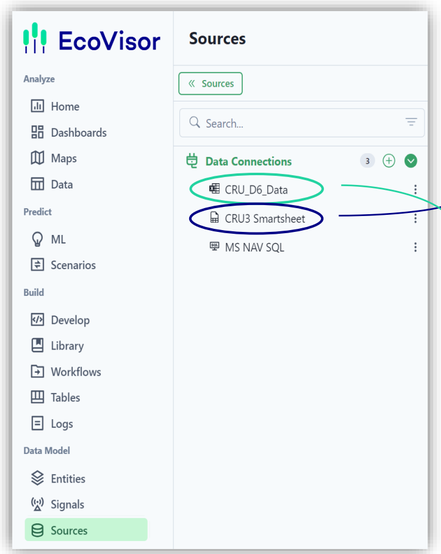
CRU Data

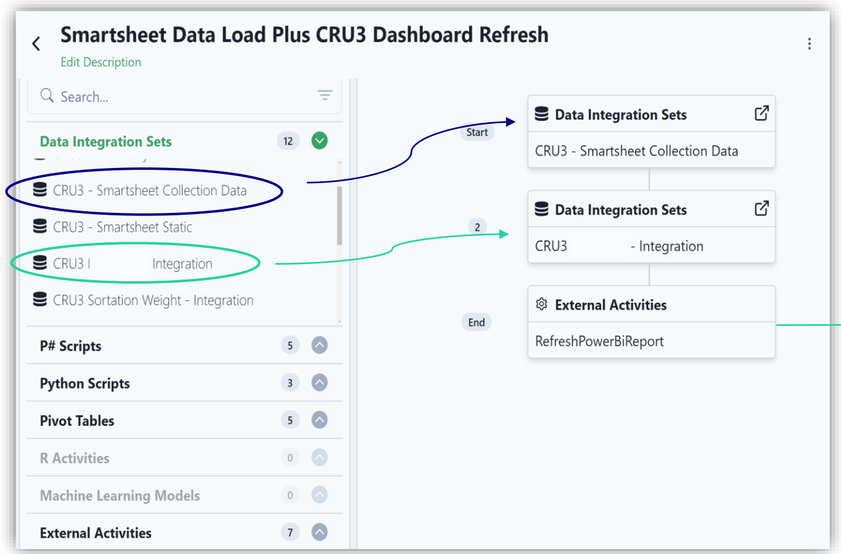
Step 1. Data connection



Connect to different data sources:

- Excel
- Smartsheet
- SQL (Financials)

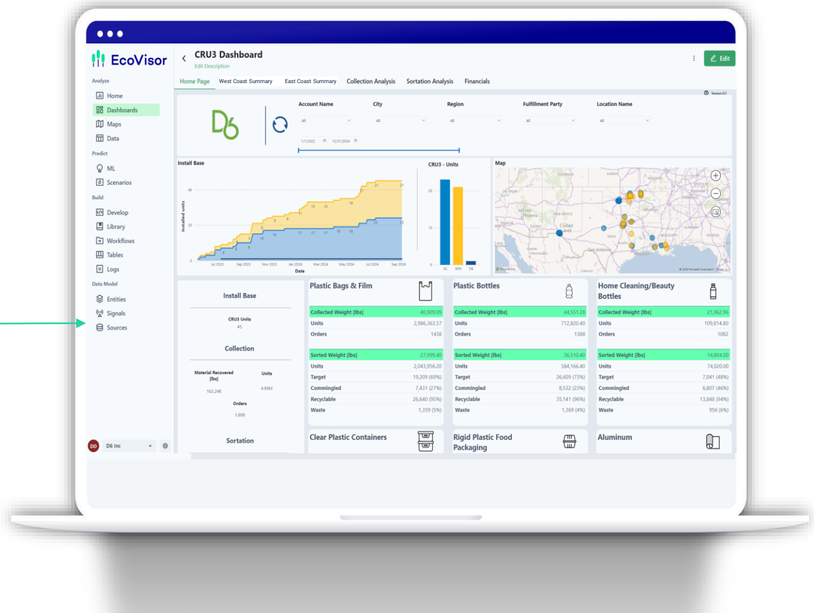
Step 2. Run data integration workflows



Create advanced workflows using no-code to low-code environment with building blocks. Workflows can automate the routine and be executed with various schedules.

Current CRU solution is executed weekly (on Mondays)

Step 3. Visualise results



Visualise operational and Financial data on custom-built dashboard. Dive deeper into analysis of Collection, Sortation and Financial data.

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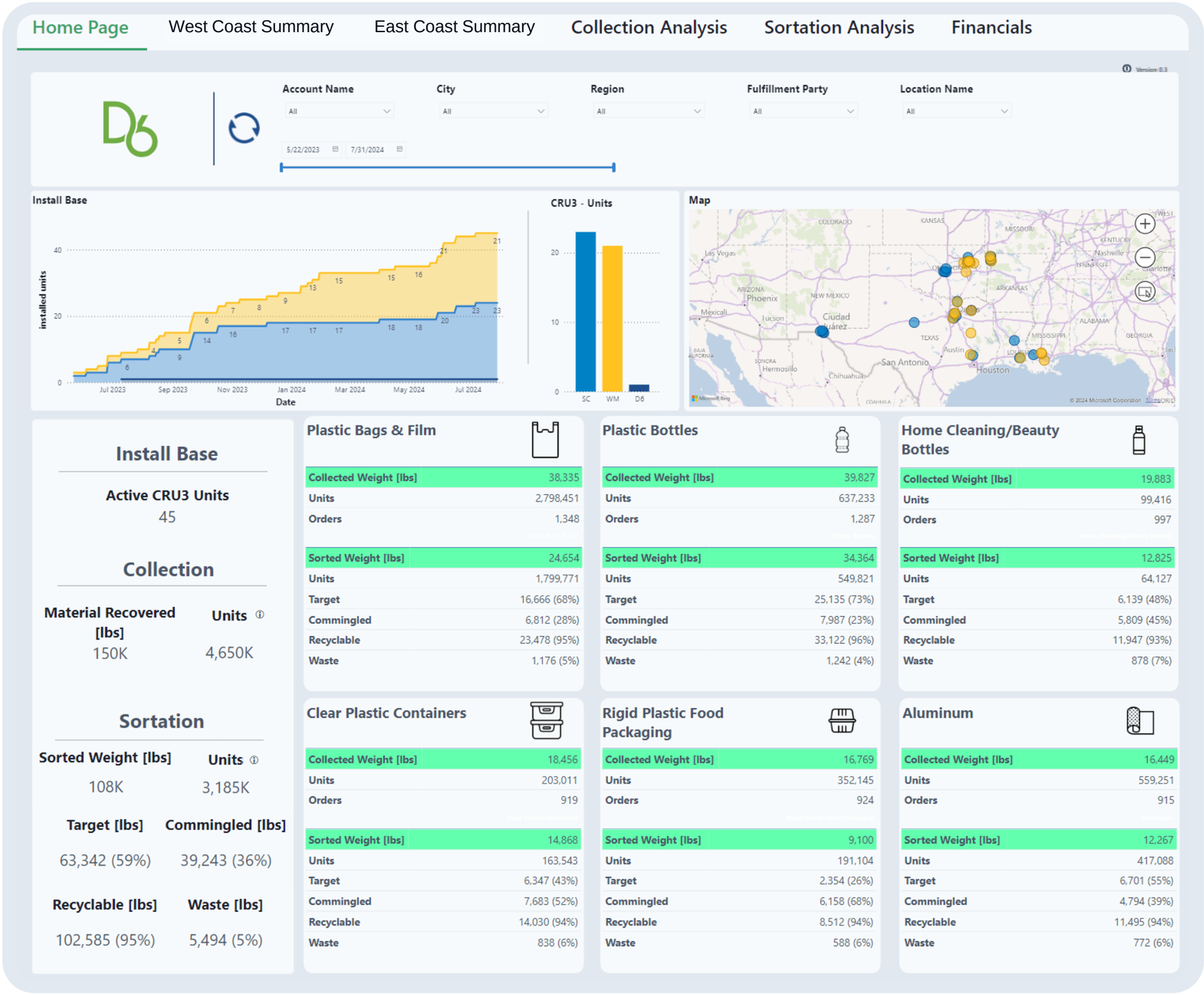
CRU Dashboard

Can fully customize dashboards and reports based on criteria you select.

Collection data is uploaded by D6 and instantly available for analysis.



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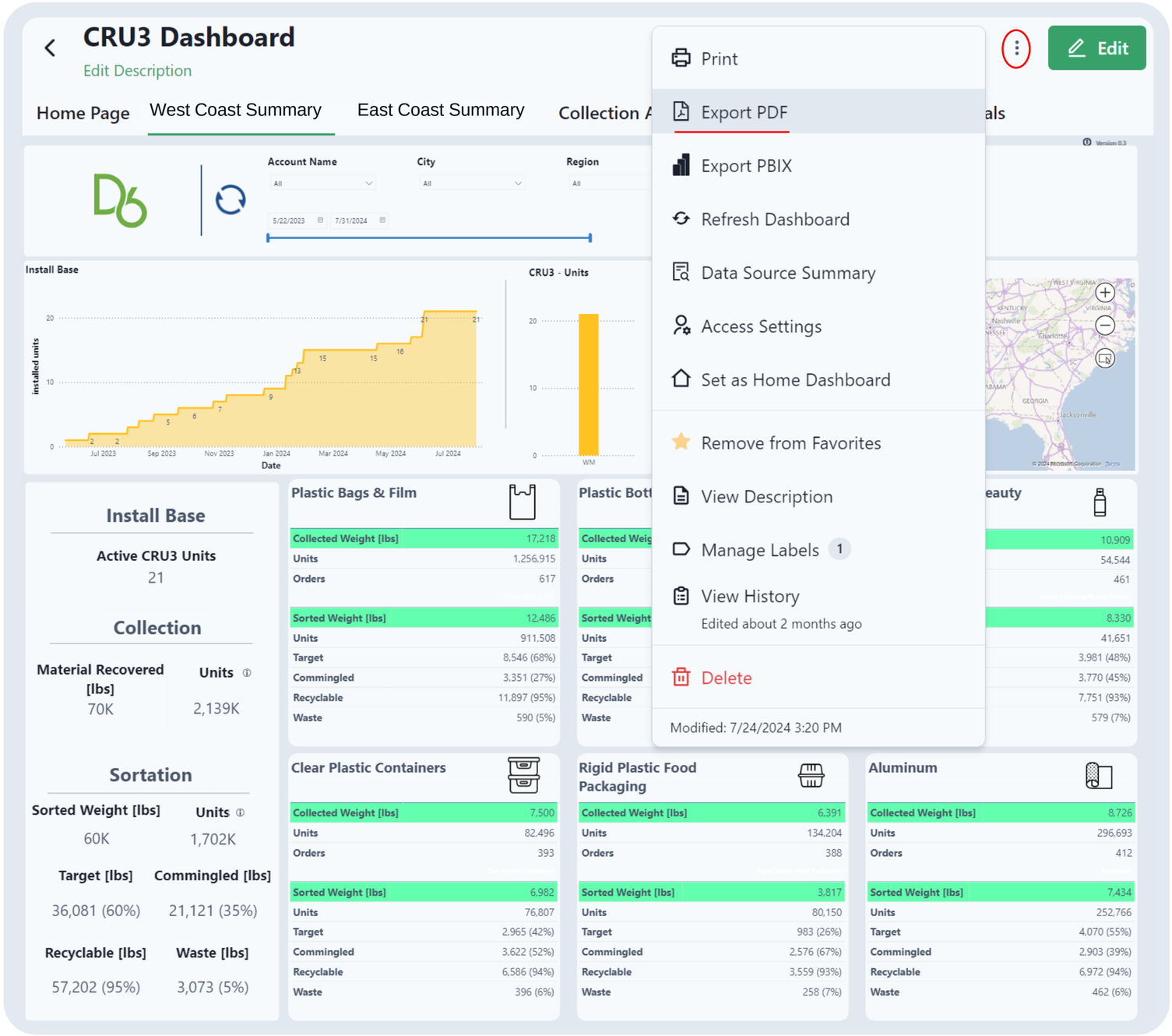
Reporting

CRU Dashboard

There are pre-built tabs with only EDC data for direct report export and simplified automatic reporting



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Filtering

CRU Dashboard

User can filter data for specific Account Name, City, Region, Fulfilment Party and/or specific CRU Unit and adjust it by time window of interest.

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Home Page | West Coast Summary | East Coast Summary | Collection Analysis | Sortation Analysis | Financials

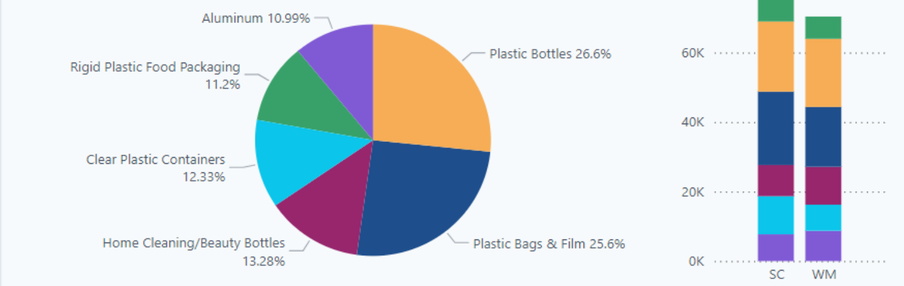
Version 0.3

Account Name All | **City** All | **Region** All | **Location Name** All | **Fulfillment Party** All | **Material Type** All

5/22/2023 – 7/31/2024

lbs | units

Collected Weight in [lbs]

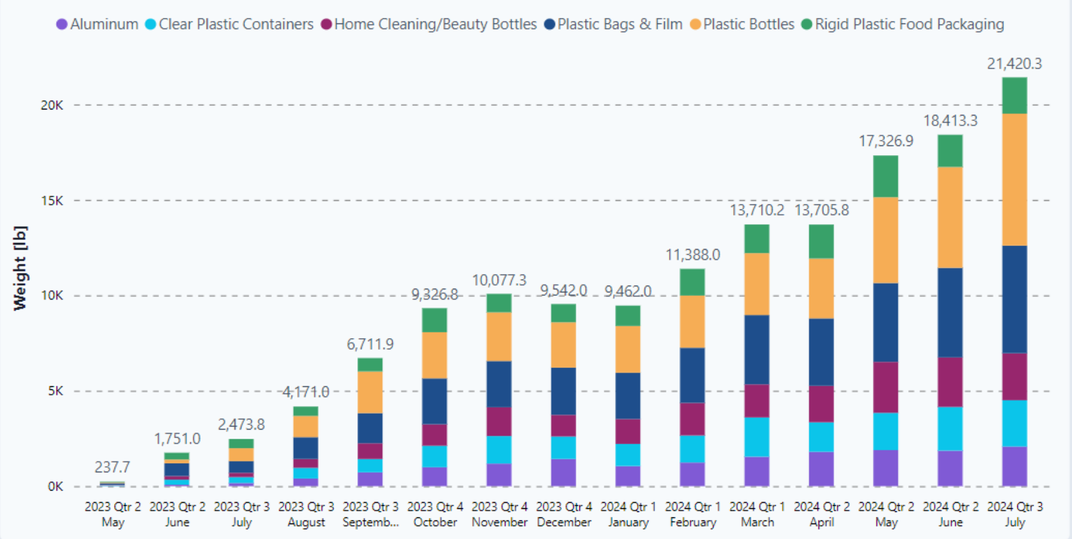


Map View | Table View

Collected Weight in [lbs]

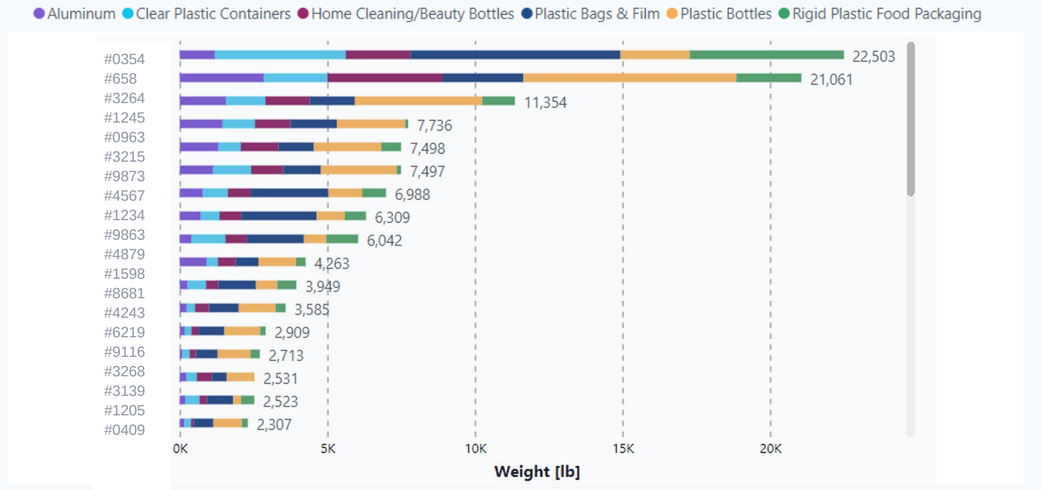
Region	Total Weight	Avg Weight per Order	Weeks in Service	Weekly Pick-up Frequency
Region 1	49,305	20	68	0.96
Region 2	47,041	32	67	0.72
Region 3	17,764	26	54	0.72
Region 4	16,379	20	50	0.97
Region 5	11,514	35	62	0.50
Region 6	3,692	8	46	0.45
Region 7	2,249	13	13	0.50
Region 8	704	29	13	0.29
Total	**149,718**	**23**	**68**	**0.72**

Collected Weight in [lbs] by material stream

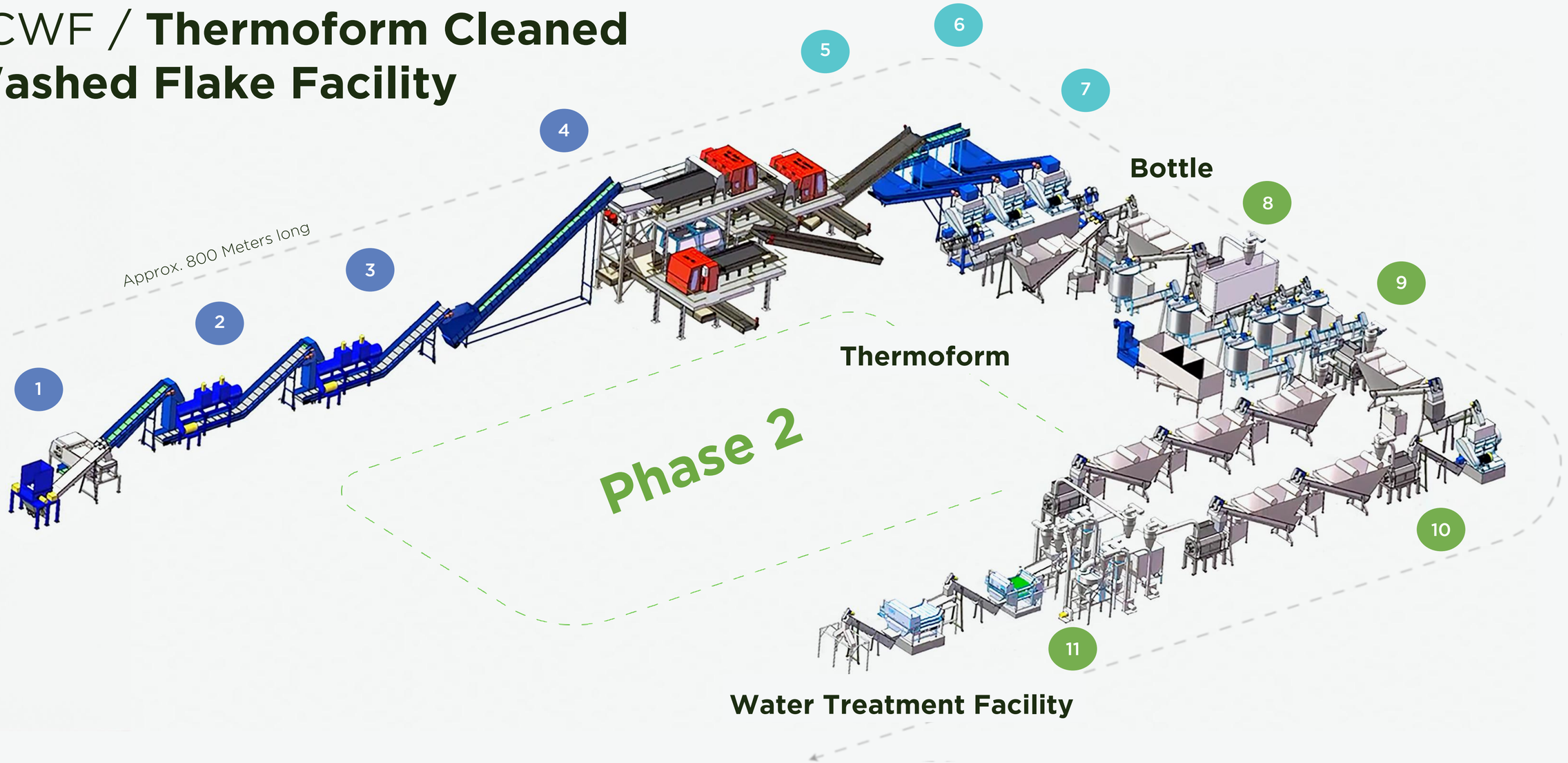


Collected Weight in [lbs] by location

Avg | Total



TCWF / **Thermoform Cleaned Washed Flake Facility**



1 Debaler
2 Material Trommel
3 Delabeler
4 Optical Sorters & Eddy Current Separator

5 Tray/Bottle Sortation
6 Material Grinding Point
7 Flake Sortation

8 Gravity Tank
9 Hot Washing Tank
10 Impurity Cleansing Tanks
11 Post Consumer PET Bagging Station

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Retail Ready RFID

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Retail Ready RFID

Kroger adopts Avery Dennison RFID sensors for fresh, waste-free food supply

28 OCTOBER 2024

Avery Dennison has partnered with The Kroger Co. to achieve item-level digital identification via RFID – aiming to keep food fresher, lessen waste, and help associates optimize their time by automating inventories.

SUSTAINABLE PACKAGING | RECYCLING

RFID at the Intersection of Sustainable and Smart Packaging

RFID labels present substantial opportunities and challenges alike to packaging's sustainability chops. Experts are bullish on overcoming obstacles around material miscibility, and unlocking the sortation-improvement potential that RFID labeling poses.

By — Matt Reynolds

Sep 13, 2024

https://www.packworld.com/sustainable-packaging/recycling/article/22920398/rfid-at-the-intersection-of-smart-packaging-and-sustainability?

https://packagingeurope.com/news/kroger-adopts-avery-dennison-rfid-sensors-for-fresh-waste-free-food-supply/12067.article

https://rfid.averydennison.com/en/home/products-solutions/rfid-walmart-mandate.html

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Tagged TX Test

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Working Towards...

Carbon Negative Strategy

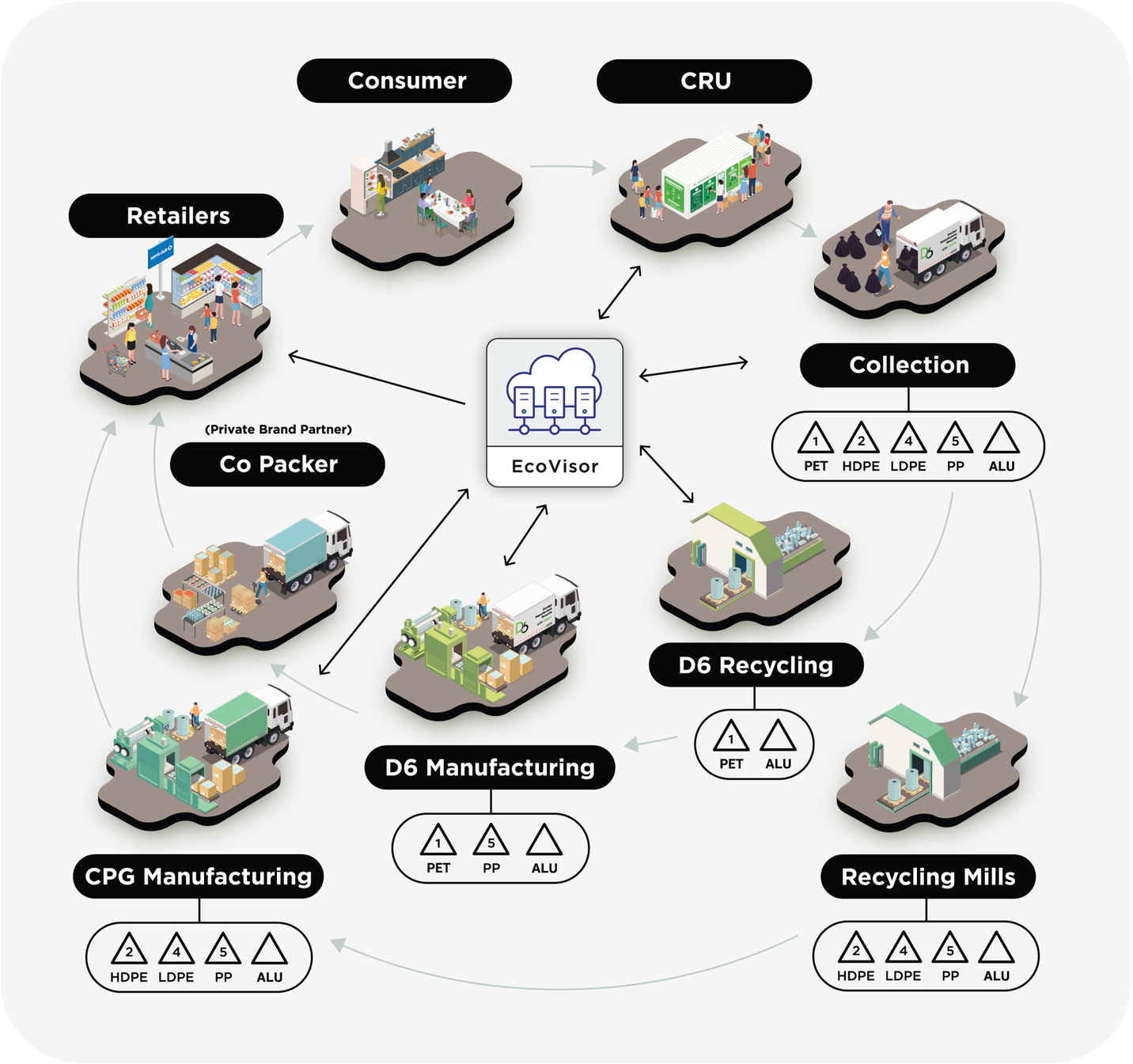
Working towards becoming carbon negative by 2035+.

Transparency
(Vertically Integrated Waste Stream)

Traceability
(NAV, Last Mile, RFID)

Auditability
(EcoVisor, APR, Green Circle Certification)

Accountability
(Responsible End Market)



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Case Study – Sulphur Springs

1 PET 2 HDPE 4 LDPE 5 PP ALU =

41,000 lbs.
of materials

25
Texas Longhorns

Since 2023, we have collected over **41,000 lbs.** of materials that would have otherwise been sent to the landfill **just from the unit in Sulphur Springs.**

That's like having a whole herd of **25 Texas Longhorns worth of "trash" lined up.**

- No cost to taxpayers
- Clean and well-maintained
- Supplements existing recycling infrastructure
- Accepts hard-to-recycle items not collected curbside

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CRU Activation/Engagement

Let’s recycle together!

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Questions &

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